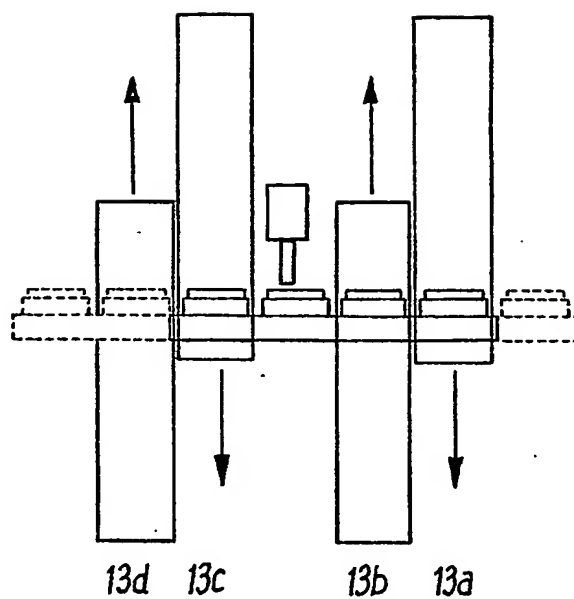


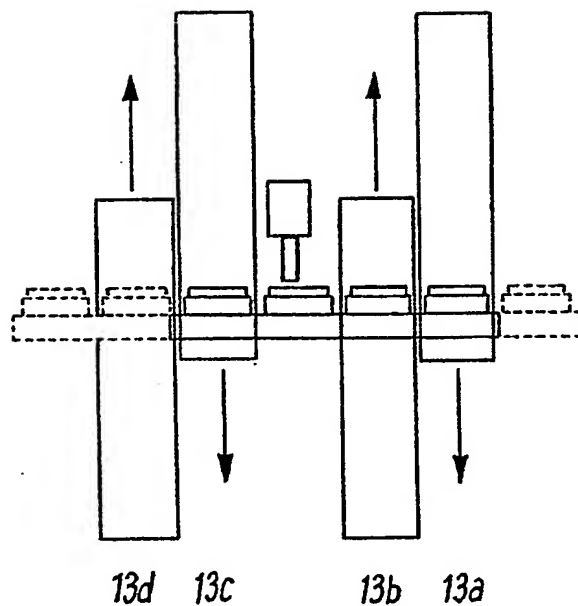
10/529363



R1			-	-	-	Load		Startup sequence
R2				-	-	Load	-	
R3	-	-	-	Print				
R4		-	Load	Print	Unload			Central sequence
R5			Load	Print	Unload	Load		
R6				Print	-	Load	-	
R7	-	Unload	-	Print				
R8		Unload	Load	Print	Unload			End sequence
R9			Load	Print	Unload	-		
R10				Print	-	-	-	
R11	-	Unload	-	-				
R12		Unload	-	-	-			

***FIG. 4***

10/529363



R1			-	-	Load	-	Startup sequence
R2	-	Load	Print	-			
R3		Load	Print	Unload	Load		Central sequence
R4			Print	-	Load	-	
R5	-	Unload	-	Print			
R6		Unload	Load	Print	Unload		
R7			-	Print	Unload	-	End sequence
R8	-	Unload	-	-			

**FIG. 5**